

Model 100 – up to chassis-end-no. 792

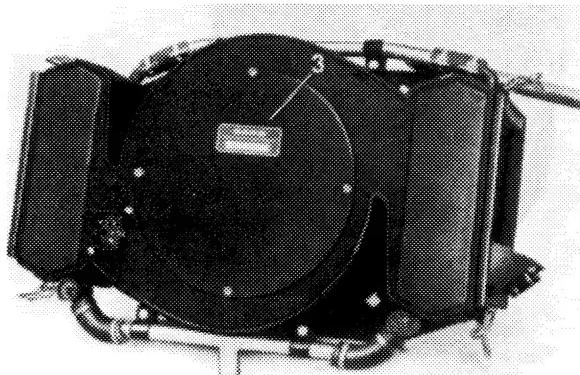
Removal

- Remove front end cover left, right and center.

On vehicles provided with an air-conditioning system, unscrew fastening clips of front evaporator on both sides and pull evaporator toward the rear as far as coolant hoses permit.

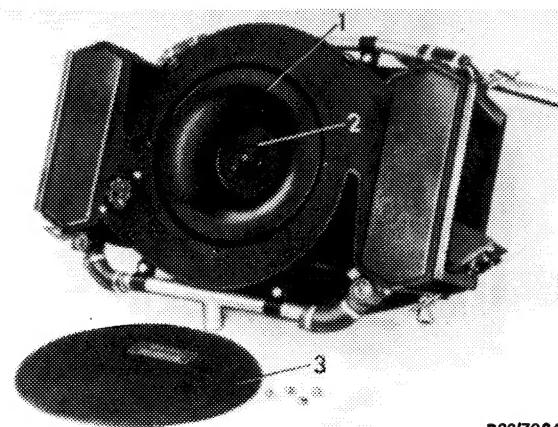
Attention! Never disconnect coolant hoses from evaporator.

- Unscrew fastening bolts of fan cover (3) and remove cover.
- Loosen screws (2) for fastening fan wheel (1) to shaft of fan motor.



R83/7087

3 Fan cover

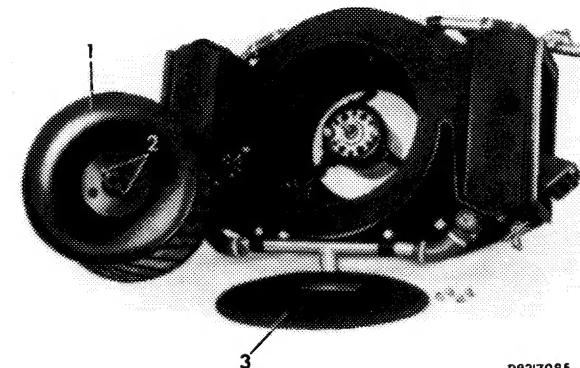


R83/7086

1 Fan wheel
2 Fastening bolts

3 Fan cover

- Pull off fan wheel (1) manually.

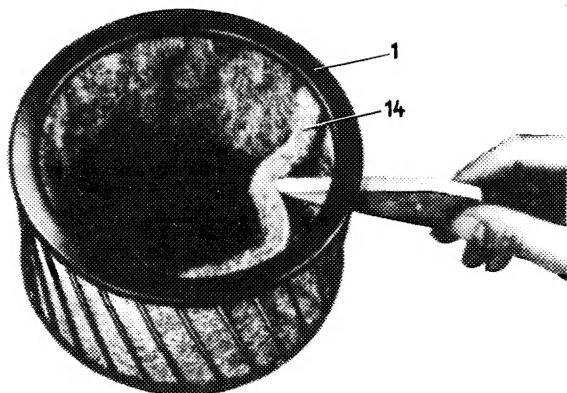


R83/7085

1 Fan wheel
2 Fastening bolts

3 Fan cover



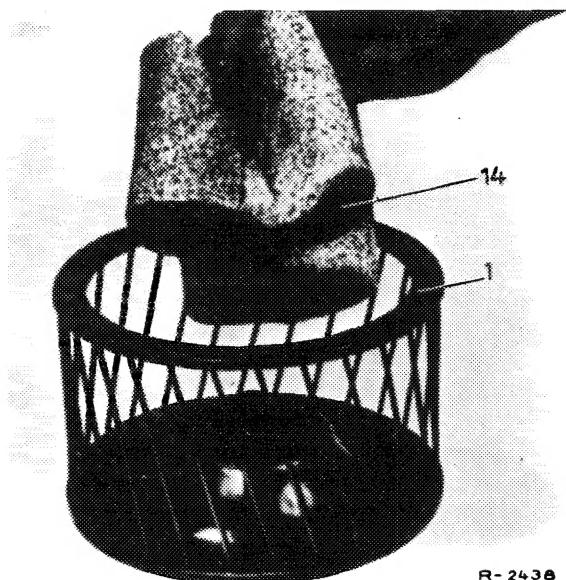


R-2439

1 Fan wheel

14 Filter pack

- Remove filter pack (14) from fan wheel (1).



R- 2438

1 Fan wheel

14 Filter pack

Installation:

- Insert new filter pack (14) into fan wheel (1) and press on well from inside.
- Slide fan wheel (1) on shaft of motor and screw on.

To prevent any wiping of fan wheel in housing,
slide on shaft until hub is flush with face end of shaft.

- Tighten fan cover (3).
- Install front end cover left, right and center.

On vehicles with air-conditioning system, screw-on front evaporator.